ROAD SPRINGS

7-HP

	PREVIOUS TYPE FOR LONG CHASSIS	FROM CHASSIS 190,001 FEB. 1934. ..
Front Road Spring	BR 79, 1A 5134	BR 79, 1A 5134
Rear Road Spring for SALOON "RN"	BR 90, 1A 5093 6 leaf	BR 90, 1A 5093 n/side BR 125, 1A 5327 o/side
Rear Road Spring for TOURER "AH"	BR 68, 1A 5066,	BR 68, 1A 5066 n/side BR 126, 1A 5328 o/side
Rear Road Spring for VAN "VG"	BR 103, 1A 5228	BR 103, 1A 5228

5th March, 1934. 11551.

	HOME	EXPORT
Front road spring	BR 79; 1A 5134 (OR 5437)	BR 79; 1A 5134 (OR 5437) *
Rear road spring;	BR 168; 1A 5380 (OR 5439) off	BR 197; 1A 5383 (OR 5445) off
for Saloon RQ.	BR 203 1A 5381 (OR 5440) nr:	BR 198; 1A 5384 (OR 5446) near
Rear road springs	BR 126; 1A 5328 off:	BR 168; 1A 5380 (OR 5447) off
for Tourer AK	BR 68; 1A 5066 near	BR ~~1~~ 203; 1A ~~5381~~ (OR 5448) near
		(R.H. STEERING ONLY.)
Rear road spring	1A 5048 off	
for 2 seater PE	1A 5048 near:	
Rear road springs	BR 103; 1A 5228 off	
for Van VH	BR 103; 1A 5228 (OR 5456) near:	

* BR201: 1A. 5418 (OR 5439) from Ch. 224,864 June 1935 EXPORT only

see O.O. Note 16351.

CBK. May, 1935.

AUSTIN SEVEN REAR SPRINGS AND CLIPS 1934/39

	1934	1935	1935/39
SALOON Rear Spring	1A5093 or 1A5456	1A5439 offside 1A5440 nearside	ARQ no changes
Clip	1A5125	1A5335	
TOURER Rear Spring	1A5066 or 1A5328 ~~offside~~ fr offside only		AAL 1A5427 offside 1A5428 nearside
Clip	1A5125		1A5335
2-SEATER Rear Spring	1A5048		APE 1A5429 offside OR 1A5441 1A5434 nearside OR 1A5442
Clip	1A5125		1A5335

C.B.E. 18 May 1950

7-HP FRONT ROAD SPRING FOR EXPORT BR. 2

	Previous type same as standard, as in List 1218.A.Page 57.	EXPORT from Chassis 224,864 June 1935.
Front Road Spring for EXPORT	BR 79; 1A 5134	BR 201; 1A 5418 BR 5438
Front Spring Clip for ditto.	BR 80; 1A 5141	BR 202; 1A 5419

CBK. 15th June, 1935. 15620. 15686.

see O.O. Nos 16351

7-HP.

ROAD SPRINGS FOR 1935/6 SEASON.

BR. 3

FRONT SPRINGS.	1A 5134	All Home Market cars except SPORTS...Use Clips	1A 5141
	9C 141	Sports.....	9C 101
	1A 5418	Export.....	1A 5419
REAR SPRINGS.	1A 5380	Offside ARQ Saloon. Home Market.....	1A 5335
	1A 5381	Nearside ARQ Saloon.Home Market.....	1A 5335
	1A 5427	Offside AAL Tourer.Home Market.....	1A 5335
	1A 5428	Nearside AAL Tourer.Home Market.....	1A 5335
	1A 5429	Offside APE 2 Seater. Home Market.....	1A 5335
	1A 5434	Nearside APE 2 Seater. Home Market.....	1A 5335
	1A 5228	Off & Near. AVH Van. Home Market.....	1A 5125
	9C 142	Off & Near. AEB & AEK SPORTS (L.H.STG SEE DON NOTE 16483).....	1A 5125
	1A 5383	Offside. Export..Saloon ARQ.....	1A 5335
	1A 5384	Nearside. Export..Saloon ARQ.....	1A 5335
	1A 5431	Offside. AAL Tourer. Overseas.....	1A 5335
	1A 5432	Nearside.AAL Tourer. Overseas.....	1A 5335
	1A 5433	Off & Near. APE 2 Seater. Overseas.....	1A 5335

Compiled 10th.Sept.1935-C.B.K. 15863/4

Typed 10th.Sept.1935-M.D.

	Previous type as in List 1406.B. Pages 57 and 58.	Silent bloc type hanger. All except VAN from 254,451 (October 1936) Also many earlier numbers. See List Oct. 1936 page 162/3/4
Torgue tube hanger (on frame) with studs	BR 141/2/3/4	1A.7272
Nuts for studs		2K.3977 (4)
Lockwashers		2K.7655 (2)

16th.October 1936 → C.B.K.

F R A M E

	Previous type as shown(incorrectly) in List 1406.B. Pages 57 and 58.	Girling Brakes "ARR" Saloon Chassis 249,701 July 1936
Frame complete	C1-16: BR 132	C1-204. *

17th.November 1936 - C.B.K.

FRAME AND REAR CROSS MEMBER

	Previous type as in List 1406.C. Pages 55 and 56.	Torque Tube Hanger Brackets Rivetted and welded on. Used from Chassis as under; R.H.Steering.....264,015 L.H.Strg.Except Sports...259,553 L.H.Stg.Sports.....263,893 (February 1937)See note below
Frame complete incl.torque tube hanger brkts.R.H.Stg.	Cl-204	Cl-269 →
Frame complete incl.torque tube hanger brkts.L.H.Stg.	Cl-253	Cl-270
Rear Cross Member incl.brkts for torque tube hanger. R.H.Stg.	Cl-18	Cl-267 →
Rear Cross Member incl.brkts for torque tube hanger. L.H.Stg.	Cl-165	Cl-268
		The above type can be used for any car with Silent bloc type hanger as from Chassis 254,451 except Van (October 1936)

17th.February.1937.18343.C.B.K.

7-HP

FRAME ASSEMBLIES 1936/7.

BR 7

	Austin Brakes Ball Type Torque, All low Frame types up to Chassis 238,008	**Austin Brakes** Silent Bloc Torque. See List of early Cars between Chassis 238,009 and 249,700.	Girling Brakes Ball type Torque 249,701 TO 254,450 except those incl. in List of preceeding column	Girling Brakes Silent Bloc Torque 254,451.Oct.1936 For VAN see below
Frame Complete Saloon	C1-16 BR 132		C1-204 R.H.Stg. C1-253 L.H.Stg.	C1-269 R.H.Stg. C1-270 L.H.Stg.
VAN	B8-51	NOT REQUIRED	NOT REQUIRED	From Chassis 254,226 (October 1936) C1-277
SPORTS	B8-57 R.H.Stg. C1-231 L.H.Stg.		NOT REQUIRED	

23rd.February.1937.C.B.K.

7-HP FRONT SPRING PACKING BR. 8

	Hornbeam-Tapered As in List 1406 D Pages 56 and 57	Vulcanised Rubber-Parallel From Saloon Chassis 278,964 From Van Chassis 278,708 (September 1937)
Front Spring Packing	1A 5042	1A 5554

5th.October 1937.20406.C.B.K.

	Previous type as in List 1586. Pages 55 and 56.	Full Girling Rear Brake From Chassis 286,571. July 1938.
Frame complete with brackets	C1-269 (from 254,451 October 1936)	C1-348
Rear Cross Member	C1-267 (from 254,451 October 1936)	C1-349
Centre member for brake cross tube	B4-44 (commencing long chassis)	C1-350
Brake cross tube bearing complete	(1A 5463) from 249,701 (1A 5458) July 1936	1A 5569
Liner for bearing	1A 5202	1F 5556

FRAME AND DETAILS

BR Sheet 1

	BR		No. per car	LOW FRAME	HIGH FRAME	GIRLING BRAKES
	132	FRAME COMPLETE, including brackets for Brakeshaft End Bearings, Hand Brake Lever, Brake Rope Guide, and Stop Light Switch, Radius Arm Ball Flange, Rear Axle Bumper, and Offside Body Bracket.	1	C1-16	USE LWT 1023/A	JULY 1936 BR-204
	133	SIDE MEMBER, OFFSIDE	1	C1-26		
	134	SIDE MEMBER, NEARSIDE	1	C1-27		
	135	FRONT CROSS MEMBER, including end Brackets, Radius Arm Ball Flange, and Stop Light Switch Bracket.	1	C1-17		
	6	Bracket, offside	1	1A 5132		
	7	Bracket, nearside	1	1A 5133		
	48	BODY BRACKET, OFFSIDE	1	1A 5052		
	136	BODY BRACKET, NEARSIDE	1	1A 5353		
	137	Bolts for nearside bracket	3	2K 3046		
	138	Nuts	3	2K 3975		
	139	Spring Washers	3	2K 1210		
BM	123	RADIUS ARM BALL FLANGE 3 RIVETS SC 3707	1	1A 5051		
BR	147	STOP LIGHT SWITCH BRACKET	1	1A 667		

Continued-

BR	FRAME AND DETAILS	No. per car		BR Sheet 2	
			LOW FRAME	HIGH FRAME	FROM 264,015 FEB. 1937 · 209
140	REAR CROSS MEMBER, including brackets for brake rope guide	1	C1-18	USE UST 1029A	
141	TORQUE TUBE BALL FLANGE	1	1A 5348	SILENT BLOC SEE BP CARDS	
142	Bolts, flange to cross member	4	2K 8706	"	
143	Nuts	4	2K 3995	"	
144	Split pins	4	2K 1231		
145	BRACKET FOR BRAKE ROPE GUIDE PULLEY, O/S	1	C1-23		
146	BRACKET FOR BRAKE ROPE GUIDE PULLEY, N/S	1	C1-24		
148	CENTRE MEMBER for Brake Cross Shaft	1	~~C1-19~~ B4-44	FROM 286,571 JULY. 38 SEE · 215	
	incldung hand brake bracket.				
149	REAR EXTENSION, O/S, INCLUDING REAR AXLE BUMPER.	1	C1-20		
150	REAR EXTENSION, N/S, INCL: REAR AXLE BUMPER	1	C1-21		
151	STIFFENING PLATES, FRONT, FOR EXTENSION	2	1A 5123~~4~~		
152	STIFFENING PLATES, REAR, FOR EXTENSION	2	1A 5124~~3~~		
153	REAR AXLE BUMPERS	2	1A 5358	OVERSEAS BRIGG CARD 9	
154	REAR SHOCK ABSORBER BRACKETS	2	C1-25		
155	FRONT SPRING BRACKET . LOW FRAME	1	1A 5359		
200	" " " . HIGH FRAME	1	1A. 5397		

RIVETS USED IN FRAME ASSEMBLY

BR	FOR :-	No. per car	
156	FRONT SPRING BRACKET TO SIDE MEMBERS	12	5C 3091
157	FRONT CROSS MEMBER BRACKETS (6) & FOR FRONT CROSS MEMBER TO SIDE MEMBER (6)	12	5C 3709
158	CENTRE MEMBER TO FRONT & REAR CROSS MEMBER	12	5C 3086
159	REAR CROSS MEMBER TO REAR EXTENSION	2	5C 3078
160	SIDE MEMBER, REAR CROSS MEMBER AND EXTENSIONS (2) AND FOR REAR EXTENSIONS AND STIFFENING PLATES (4)	6	5C 3090
161	REAR SHOCK ABSORBER BRACKET TO REAR EXTENSION (8) SIDE MEMBERS TO REAR EXTENSION FLANGE (8) FRONT CROSS MEMBER TO SIDE MEMBER (4)	20	5C 3087

Continued-

RIVETS USED IN FRAME ASSEMBLY

		No. per car	
	FOR:-		
BR 162	REAR EXTENSION TO SIDE MEMBER WEBS.	10	5C 2909
163	REAR AXLE BUMPER TO REAR EXTENSION	2	5C 3096
164	BRAKE ROPE GUIDE BRACKETS TO REAR (4) BODY BRACKET TO FRONT CROSS MEMBER (3) STOP LIGHT SWITCH BRACKET TO FRONT CROSS MEMBER (2)	9	5C 3708
165	RADIUS ARM BALL FLANGE TO FRONT CROSS MEMBER.	3	5C 3707
166	BRAKE SHAFT BEARINGS TO SIDE MEMBERS	12	5C 2907
167	BRAKE SHAFT BEARING HOUSING OUTSIDE TO INSIDE.	8	5C 2726

Continued:-

FRONT ROAD SPRINGS, etc.

BR Sheet 5

	BR		No. per car		
				OR 5437	EXPORT FROM JUNE 35, BR201
	79	FRONT ROAD SPRING	1	1A 5134	
	13	Spring shackles	4	1A 5040	
	14	Bushes	2	1A 4031	
	15	Plain nuts	4	2K 3977	
	17	Lockwashers	4	2K 5688	
BX	1	Grease nipples (straight)	2	2H 21	
BR	51	Grease nipples (elbow)	2	2H 58	
	19	FRONT SPRING PACKING	1	1A 5042	FIBRE FROM SEPT. 437 (211 OVERSEAS BR194 CARDS)
	80	FRONT SPRING CLIPS	2	1A 5141	
	21	Nuts	4	2K 3977	
	42	Lockwasher	1	2K 5726	

BR 194

Continued-

REAR ROAD SPRINGS, etc, | No. per car | BR Sheet 6

BR		No. per car		
168	REAR ROAD SPRINGS, Saloon R9 only (offside only see BR203)	2	LOW FRAME OR 5439 1A 5380	OVERSEAS BD197/8 CARD9
24	Bushes	4	1A 5041	
58	REAR SPRING PINS	2	1A 5146	LENGTHENED MARCH 1938 - 212
~~169~~	~~Washers~~	~~2~~	~~2K 5116~~	
59	Nuts	4	2K 3986	
170	Spring washers	2	2K 1212	
26	Cotter (for rear spring pins)	2	2K 5630	
27	Nuts	2	2K 3975	
28	Spring washers	2	2K 1210	
81	REAR SPRING PACKING	2	1A 5163	
171	BOLTS, LOCATING REAR SPRINGS	2	2K 4871	
33	Nuts	2	2K 3979	
~~32~~	~~Washers~~	~~2~~	~~2K 1206~~	
34	Lockwashers	2	2H 404	
172	REAR SPRING CLIPS	2	1A 5335	
30	Nuts	4	2K 3977	
31	Lockwashers	2	2K 5725	
BY 1	GREASE NIPPLES	2	2H 21	Cont- OR 2H 2234 (18523)

NUMBER PLATE, etc.

BR Sheet 7

BR		No. per car	LOW FRAME
173	FRONT NUMBER PLATE WITH BRACKETS	1	1A 4094
174	FRONT BUMPER	1	1A 5375
175	Bolts to bracket	2	2K 3094
176	Nuts	2	2K 3976
177	Spring washers	2	2K 1211
178	FRONT BUMPER BRACKET	1	1A 5360
179	Distance pieces	2	1A 5379
180	Bolts for brackets	2	2K 3139
181	Nuts	2	2K 3977
182	Lockwashers	2	2K 4945

Continued-

REAR BUMPER, etc.

BR Sheet 8

BR		No. per car	LOW FRAME	
183	REAR BUMPER	1	1A 5376	
184	Bolts to extension	4	2K 3096	
185	Nuts	4	2K 3976	
186	Spring washers	4	2K 1211	
187	REAR BUMPER EXTENSION	2	1A 5377	
188	Clamping pieces	2	1A 5378	not HF
189	Setscrews	4	2K 3092	
190	Spring washers	4	2K 1211	
191	Bolts to frame extension	2	2K 3093	
192	Nuts	2	2K 3976	
193	Spring washers	2	2K 1211	

COLONIAL EXCEPT NEW ZEALAND

BR Card 9

	BR					
					LOW FRAME	
	194	Front spring clip	Colonial	2	1A.5388	
	195	Packing block for front spring	"	1	1A.5386	
	196	Dowel pin for packing block	"	1	1A.5387	
	197	Rear spring, offside	"	1	1A 5383	OR 1A 5445
	198	Rear spring, nearside	"	1	1A 5384	OR 1A 5446
	199	Rear axle bumper	"	2	1A.5385	
	200	Front spring bracket. See card 2				
					FROM 224,864	
	201	Front spring for EXPORT. From June 1935		1	1A.5418	OR 1A 5438
	202	Clip for ditto		2	1A 5419	
	203	Rear spring nearside. Standard RQ Saloon Home		1	1A 5440	
			JULY 1936	FROM	249,701	FROM 264015
BRB2 CARD 1	204	Frame complete.	For Girling brakes	1	C1-204	FEB. 37 · 207
BN10	205	Brake cross tube bearing housing, offside		1	1A.5463	FROM 286,571 JULY 1938 · 216
BN51	206	Brake cross tube bearing housing, nearside		1	1A.5458	
		Rear Spring Saw frame Van			~~1A 5545~~ OR 1A 5556	OR 1A 5598 (Stiffer)

continued

RIVETTED HANGER BRACKET FROM 26401 5 FEB 37

PREVIOUSLY						
·204	·207	Frame complete with hanger bracket.	R.H.Sty.	1	C1-269	FROM 286,571 JULY 1938 ·213
	·208	" " " " "	L.H.Sty.	1	C1-270	
·140 CARD 2	·209	Rear cross member "	R.H.Sty.	1	C1-267	·214
	·210	" " " "	L.H.Sty.	1	C1-268	
		Torque tube hanger brackets		2	1A.53	incl BP
				FROM 278,964		
19 CARD 5	·211	Front spring packing (unleaded fibre) 20406		2	1A.5554	
				MAR. 1938 FROM 284,581		
58 " 6	·212	Rear Spring Pin (flanged S.A. Bush) 21126		2	1A.5560	
207 ABOVE	·213	Frame complete (full Girling rear brake)		1	C1-348	
209 "	·214	Rear Cross member		1	C1-349	
148 CARD 2	·215	Centre Member with hand brake bracket		1	C1-350	
205/6 " 9	·216	Brake Cross tube bearing complete		1	1A.5564	
	·217	Liners for bearing		1	1F.5556	

FRAME COMPLETE

	0 5	6 8		11 44	45 47	50	
	SHALLOW TYPE EARLY TYPE FRONT SPRING BRACKET	SHALLOW TYPE LATER TYPE FRONT SPRING BRACKET	HARTFORD & AUSTIN SHOCK ABSORBERS MIXED	AUSTIN SHK ABS. DEEP FRAME WITH EXTENSIONS ALWAYS USED	BODY BRACKETS ALTERED IN POSITION	COUPLED BRAKES CENTRE MEMBER ADDED	LONG CHASSIS RN Aug 1931
Dates of Change	To Sept. 1924	To June 1925	June–July 1925	To Sept. 1929	To June 1930		
CHASSIS NOS.	1 to 6351	6352 to 10,652	10,653 to 11697	11698 to 96,597	96,598 to		
Safe Car Nos	A1-1 to A1-6351	A16352 to A2-652		A2-700 to A9.9264	A9.9265 to B1, 300	B1.5080 to	
FRAME COMPLETE	A1-19	A1-69	A1-69 Hartford A5-1 Austin	BR78 : A5-1	BR87 : A9-1	BR89 : B1-29	BR91 : B4-21

Continued over

TURN OVER

BR

FRAME COMPLETE

cont'd from over	WIDE BRAKES LONG CHASSIS REAR TANK	suited only to RUBBER MOUNTING Alt. No. 13208
Dates of Change	September 1932	~~August 1933~~ ~~May 1934~~
CHASSIS Nos	159, 534	~~196,080~~ ~~179,368~~
Safe Car Nos.		
FRAME COMPLETE	BR100 : B6-10	BR121 : B8-51

OK

FRAME EXTENSION

Alt. No. 3739

● Up to CHASSIS No. 50,900			From CHASSIS No. 50,901	
BR 61	If for Austin Shock Absorbers use A5-1	*Frame complete* see special card	* see note below. BR 78	A5-1
BR 62	IA. 5061	Side member see special card	BR 69	IA. 5117
BR 2	~~IA. 5094~~ AF95	Rear cross member see later card	BR 70	~~IA. 5118~~ AF95
BR 57	IA. 5054	Rear shock absorber bracket, offside	BR 73	IA. 5121
BR 56	IA. 5055	Rear shock absorber bracket. nearside	BR 74	IA. 5122
BR 53	IA. 5058	Strut for above	not required	
–	–	Rear extension, offside	BR 71	IA. 5119 } see new card
–	–	Rear extension, nearside	BR 72	IA. 5120 }
–	–	Stiffening plate, rear	BR 75	IA. 5123
● –	–	Stiffening plate, front	BR 76	IA. 5124
BR 29	IA. 5062	Rear spring clip	BR 77	IA. 5125

* From CHASSIS NO. 96,598 use – BR 87 A9-1

BR 11 | **Front Spring Bracket** | **Alt. No. 1973**

For type of Body fitted ~ see individual Car Record card

Car Nos.	
A1 - 1 to 6351	Have Front Spring Bracket XL 901 necessitating the use of ~ Bonnet Base Plate Support XL 2262 for type "B" bodies 1 Bonnet Base Plate Support XL 2357 for type "C" bodies 5
6352 to 6	ALSO 5096. BR 47 Have Front Spring Bracket XL 1235 in conjunction with ~ 6 OS. NS. 3A.27 & 28 Bonnet Base Plate Supports XL 2361 & 2 which apply to type "C" bodies only "D" (low type radiator only) 1A50597 BR47 XL 1379 S. when stock is exhausted.

BR

Bonnet Baseplate Support

For type of Body fitted ~ see individual Car Record card

XL 2262	Applies to all cars with type "B" bodies.
XL 2357	Applies to the first batch of cars with type "C" bodies in conjunction with ~ BR11 Front Spring Bracket XL 901. See card BR11.
(3A.27) XL 2361 offside (3A.28) XL 2362 nearside	Apply to remainder of cars with type "C" bodies in conjunction with ~ BR11 Front Spring Bracket XL 1235. See card BR11.

BR 20

Front Spring Clip

Alt. No 1827

For early type Spring XL 948 use Clip ~~XL 681~~ XL 1410 (IA 5060)

For heavier type Spring XL 1137 use Clip XL 1184
in conjunction with Hartford type Shock Absorbers.

IA 5047

For Spring XL 1137 in conjunction with Austin type Front Shock Absorbers ~ use Clip ~~XL 681~~ XL 1410 IA 5060
(for which see Card BR46)

~~With Front Spring Bracket XL 1379 (See separate card re same) use Clip XL 1410~~

BR80

Spring IA 5134 use Clip. IA 5141

BR

FRAME DETAILS

	SHORT CHASSIS	LONG CHASSIS	SPORTS CHASSIS with HARDY SPICER SHAFT from CHASSIS 183,354 (3 Nov. 1933)
REAR EXTENSION - OFFSIDE	BR71 : 1A.5119	BR96 : 1A.5243	
REAR EXTENSION - NEARSIDE	BR72 : 1A.5120	BR97 : 1A.5244	
CENTRE MEMBER for brake shaft.	BR88 : ~~1A.5214~~ B1-65	BR95 : ~~1A.5257~~ B4-44	9E.135
BRACKET for BRAKE ROPE GUIDE offside	BR84 : 1A.5161	BR98 : 1A.5245	
BRACKET for BRAKE ROPE GUIDE nearside	BR85 : 1A.5162	BR99 : 1A.5246	

FRAME AND REAR SPRINGS

Alt No 264

Deeper frame side members necessitate altered body brackets. Rear spring clip and locating bolt have been lengthened in anticipation of deeper rear spring being used and are not essential to the strengthened frame.

SHALLOW FRAME Up to Chassis No 23500			DEEPER FRAME From Chassis No 23501	
BR1	XL 1005	Frame Side Member *see special card*	BR62	XL 1403 (1A-5061)
BR29	XL 680 (use XL 1404)	Rear Spring Clip	BR29	XL 1404 (1A-5062)
BR32	S. 3199	Spring Locating Bolt	BR32	S. 4597 (2R-5189)
BR38	XL 1209	Rear Body Bracket, nearside	BR38	XL 1408 (1A 5065)
BR39	XL 1210	Rear Body Bracket, offside	BR39	XL 1407 (1A 5064)

For Frames complete - see over.

For cars prior to changeover (viz. Chassis No. 23501).

A1-19, 69 or 70	Frame Assembly according to requirements		
also -	1A-5062	Rear Spring Clips	2
	1A-5063	Rear Spring Packings	2
	2K-5189	Locating Bolts	2

BR

FRAME CROSS MEMBERS

Alt No. 8158

To CHASSIS NO. 96,597		September 1929	From CHASSIS NO. 96,598	
BR78	A5-1	FRAME COMPLETE *see special card*	BR87	A9-1
BR5	A1-94	FRONT CROSS MEMBER *see special card*	BR83	A9-2 or BH3
BR70	A1-95	REAR CROSS MEMBER *see special card*	BR82	A9-3 or BH4
BR36/37	1A5045	BODY BRACKET *front*	-	-
BR66	1A5064	BODY BRACKET *rear* - OFFSIDE	-	-
BR65	1A5065	BODY BRACKET *rear* - NEARSIDE	-	-
-	-	BRACKET *for* BRAKE ROPE GUIDE - OFFSIDE	BR84	1A5161 *see new card*
-	-	BRACKET *for* BRAKE ROPE GUIDE - NEARSIDE	BR85	1A5162 *see new card*
-	-	RIVETS - BRACKET *to* CROSS MEMBER (4)	BR86	2K2276

BR

FRAME CROSS MEMBERS

	To CHASSIS 96,597 (Sept. 1929)	From CHASSIS 96,598 (Sept. 1929) ALTERED BODY FIXING.	COUPLED BRAKES	LONG CHASSIS	From CHASSIS 159,534 Sept. 1932 WIDE BRAKE DRUMS LONG CHASSIS
FRONT CROSS MEMBER	BR5 : A1-94	BR83 : A9-2	BR83 : B1-13	BR93 : B4-22	BR101 : B6-11 (Vans - B4-22) until 191,742)
REAR CROSS MEMBER	BR70 : A1-95	BR82 : A9-3	BR82 : B1-14	BR94 : B4-23	BR102 : B6-12 (Vans - B4-23) until 191,742

BR

FRAME SIDE MEMBER

	SHALLOW FRAME	DEEPER FRAME	STRENGTHENING LIP	EXTENSIONS ADDED	LONG CHASSIS	Suitable only for RUBBER MOUNTING
	To 23,500	To 50,900	To 86,481		RN; VG.	From 196,080 May 1934
FRAME SIDE MEMBER	BR1 : XL 1005	BR62 : 1A 5061	Originally 1A 5117 Use 1A/1356/7 together	BR69 : 1A 5137	BR92 : 1A 5240	BR122 : B8-52

BR | **FRAME SIDE MEMBER** | **Alt No. 4514**

May 1929

To CHASSIS NO. 86,481
also 86,501, 86,505 to 86,510

From CHASSIS NO. 86,511
also 86,482 to 86,500, 86,502/3/4

BR69	Originally 1A.5117 Use 1A.5135/6/7 together	FRAME SIDE MEMBER see special card	BR69	1A.5137 see over
BN14	~~Originally~~ 1A.5020 ~~use 1A.5135~~ See card BN	BRAKE COMPENSATING LEVER - OFFSIDE	BN14	1A.5135
BN15	~~Originally~~ 1A.5021 ~~use 1A.5136~~	BRAKE COMPENSATING LEVER - NEARSIDE	BN15	1A.5136

LONG CHASSIS

FRAME SIDE MEMBER BR92-1A5240

SH 2, 3, 4

Rear Cross Member & Brackets for Shock Absorbers A1-47

Alt. No. to

1st Design	Cars having XL 1050 etc.			
A[illegible] 1 to 2895	3147 to 3165	3356 to 3359	3597 to 3601	3875 to 3890
2898 to 2909	3167 to 3173	3361 to 3405	3604 to 3625	3893 to 3913
2912 to 2924	3175 to 3198	3408 to 3416	3628 to 3644	3915 to 3957
2927 to 2971	3200 to 3221	3419 to 3426	3648 to 3657	3960 to 3974
2974 to 2979	3223 to 3287	3429 to 3503	3659 to 3690	3977 to 4044
2982 to 2986	3289 to 3306	3506 to 3513	3692 to 3699	4046 to 4050
29[illegible] to 3125	3308 to 3320	3516 to 3521	3701 to 3771	4053 to 4085
3127 to 3144	3323 to 3354	3524 to 3594	3775 to 3873	

For types of Shock Absorbers, see over.

2nd Design	Cars having XL 1205 etc.		
2896	3199	3514	3773
2897	3222	3515	3774
2910	3288	3522	3874
2911	3307	3523	3891
2925	3321	3595	3892
2926	3322	3596	3914
2972	3355	3602	3958
2973	3360	3603	3959
2980	3406	3626	3975
2981	3407	3627	3976
2987	3417	3645 to 3647	4045
3126	3418		4051
3145	3427	3658	4052
3146	3428	3691	4086 to
3166	3504	3700	See Card BR46
3174	3505	3772	

For other titles, see over.

Cat. No.		Use Shock Absorbers AI-46 1st Design	Use Shock Absorbers AI-47 2nd Design
BR 2	Rear Cross Member	XL 1050	XL 1205
BR 3	Rear Cross Member Bracket. O.S.	XL 582	XL 1200
BR 4	Rear Cross Member Bracket. N.S.	XL 583	XL 1201
-	Rivets for above	S. 3151 (2K 5661)	S. 3152 (2K 5662)
-	Lockwasher (Spring Clamping Bolt)	S. 3189	S. 2999 (2K 5741)

R 25

Rear Spring Pin

Alt. No 1860

A.1 -	Cars having XL 621		
1 to [illegible]4	3308 to 3320	3551 to 3557	3893 to 3913
3147 to 3154	3323 to 3354	3559	3915 to 3957
3156 to 3165	3356 to 3405	3560	3960 to 3974
3167 to 3198	3408 to 3416	3628	3977 to 4044
3201 to 3210	3419 to 3426	3629	4046 to 4050
3213 to 3221	3429 to 3513	3690	4053 to 4065
3223 to [illegible]7	3516 to 3521	3692 to 3699	4160 to 4166
3289 to 3306	3524 to 3549	3701 to 3771	
		3775 to 3873	
		3875 to 3890	

See over

A.1 -	Cars having XL 1206		
3550	4066 to 4159		
3558			
3561 to 3594	4167 to		
3597 to 3601	for record of later type pin - see card BR46		
3604 to 3627			
3630 to 3644			
3648 to 3657			
3659 to 3689			
3914			

or XL 1202 see over

For missing numbers see card for Rear Shock Absorbers. ~ BR

BR25 XL621 has hole in the end for grease nipple

BR45 XL1206 used when grease nipple is fitted in the spring boss

BR46 XL1202 like 1206 above, but with extension for Shock Absorbers. (Standard from A1-5143 onwards.)

BR 46

Rear Spring Pin

Alt. No. 252

The change-over is concurrent with the introduction of Austin type Shock Absorbers.

Chassis having Pin XL 1202 (with Hartford S.A.'s)

for earlier record see card for BR 25

4167 to	11108 to	11405 to
10652	11124	11410
10654 to	11130 to	11571 to
10722	11167	11576
10733 to	11178 to	11589 to
10899	11187	11595
10910 to	11193 to	11606 to
10993	11207	11638
11064 to	11230 to	11644 to
11065	11243	11696
11071 to	11249 to	
11102	11351	

Chassis having Pin XL 1333 (IA 5056) (with Austin type S.A.'s

10653	11168 to	11577 to
10723 to	11177	11588
10732	11188 to	11596 to
10900 to	11192	11605
10909	11208 to	11639 to
10994 to	11229	11643
11045	11244 to	11697
11066 to	11248	onwards
11070	11352 to	
11103 to	11404	
11107	11411 to	
11125 to	11570	
11129		

7-HP

SPORTS FRAMES

BR

		1933.	For H.S.Prop: Shaft, from Chass: 183,354 8th Novm:1933	Rubber Mounting 1934/5
Frame complete SPORTS	B1-58			
Frame complete "65" SPORTS		B8-2	B8-69	B8-57
Frame complete "75" SPORTS				B9-11

7-HP SPORTS FRAME CENTRE MEMBER BR

	Previous type.	To suit H.S.Prop:Shaft From Chassis 183,354. 8th Novm: 1933.
Frame centre member	B4-44	B8-70

11th May, 1935. 11342.

AUSTIN SEVEN ROAD SPRINGS.

PART NO:		PRICE.	WHEN USED.
1A. 5047.	Front - 5 leaves	12/-s.	All models to June 1929.
1A. 5134.	Front - 8 leaves.	14/6.	From June 1929.
9C. 141	Front - 7 leaves	16/6.	SPORTS model with Zinc interleaves.
1A. 5437.	Front - 8 leaves.	15/-.	All models except SPORTS. modified leaf ends. Superseding & interchangeable with 1A. 5134.
9E. 220.	Front - 7 leaves.	15/-.	SPORTS. Modified leaf ends Superseding & interchangeable with 9C 141.
1A. 5555.	Front - 9 leaves.	-	Van on low frame chassis series AVK.
1A. 5048.	Rear - 6 leaves.	11/-s.	All touring models for home market.
1A. 5057.	Rear - 5 leaves.	11/s.	VAN with shallow type frame prior to A5-5300.
1A. 5066.	Rear - 7 leaves.	12/-s.	SALOONS. long scuttle type & Touring model for export.
1A. 5093.	Rear - 6 leaves.	11/-s.	SALOON - short scuttle type & VANS after A5-5300
9C. 142.	Rear - 6 leaves	14/6d.	SPORTS model with Zinc interleaves.
1A. 5228	Rear - 6 leaves.	11/-s	VANS with 6 ft. 9ins. Wheel base.
1A. 5327.	Rear - 6 leaves.	11/-s	SALOON from chassis 190,001 (Feb. 1934) OFFSIDE ONLY in conjunction with 1A. 5093 nearside.
1A. 5328.	Rear - 7 leaves.	11/-s	TOURER from chassis 190,001. (Feb. 1934) OFFSIDE ONLY in conjunction with 1A. 5066. near side.

Continued:

AUSTIN SEVEN ROAD SPRINGS. contd.

PART NO:		PRICE.	WHEN USED.
1A. 5380.	Rear. -- 7 leaves.	11/6d.	SALOON and CABRIOLET (Sloping Cowl Models) as from chassis 198,396 (August 1934).
1A. 5381.	Rear - 7 leaves.	11/6d.	SALOON and CABRIOLET (Sloping Cowl Models) as from chassis 198,596 (August 1934).
1A. 5439.	Rear - 7 leaves. O/S.	11/6d.	SALOON and CABRIOLET (modified leaf ends) Superseded and interchangeable with 1A.5380.
1A. 5440.	Rear - 7 leaves. N/S.	11/6d.	SALOON & CABRIOLET (Modified leaf ends) Superseding & interchangeable with 1A.5381.
1A. 5441.	Rear - 6 leaves. O/S.	11/6d.	Low Frame 2-Seater Sloping Cowl models(type PE.).
1A. 5442.	Rear - 6 leaves. N/S.	11/6d.	Low frame 2-seater. Sloping Cowl Models (type P.E.)
1A. 5443.	Rear - 6 leaves. O/S.	11/6d.	Low Frame Tourer. Sloping Cowl (Type AL).
1A. 5444.	Rear - 6 leaves. N/S	11/6d.	Low Frame Tourer. Sloping Cowl (Type AL)
1A. 5456.	Rear - 6 leaves. O/S & N/S.	11/6d.	(Modified Leaf Ends) VAN Superseding & Interchangeable with 1A. 5228.
9E. 221.	Rear - 6 leaves. O/S & N/S.	11/6d.	(Modified Leaf Ends) SPORTS Superseding and interchangeable with 9C. 142.
1A. 5556.	Rear - 6 leaves.		VAN on low frame chassis series AVK.